

**Amendments to the Specification:**

On page 1, please amend the title as follows:

*PROCESS FOR THE PREPARATION OF (1S, 4R)-CIS-4-[2-AMINO-6-CHLORO-9H-  
~~PURIN-9-YL]~~ [2-AMINO-6-CHLORO-9H-PURIN-9-YL]-2-CYCLOPENTENE-1-  
METHANOL*

*Written without strikethrough and underlining to show corrections clearly:  
PROCESS FOR THE PREPARATION OF (1S, 4R)-CIS-4-[2-AMINO-6-CHLORO-9H  
PURIN-9-YL]-2-CYCLOPENTENE-1-METHANOL*